

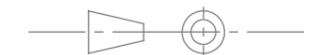
ALL DIMENSIONS IN MM

IF IN DOUBT ASK

A3 ORIGINAL



DOUGHTY ENGINEERING LTD



THIRD ANGLE PROJECTION

Customer Approval

Approved by:

Date:

**TOLERANCES:
UNLESS STATED OTHERWISE**

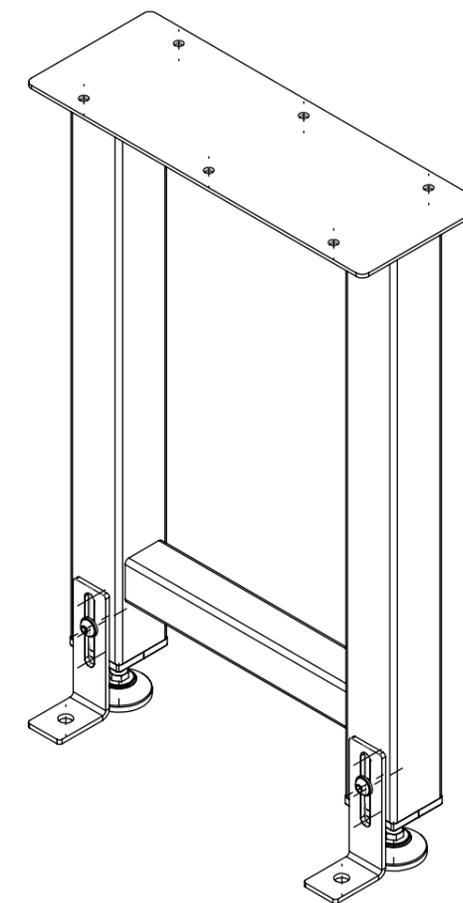
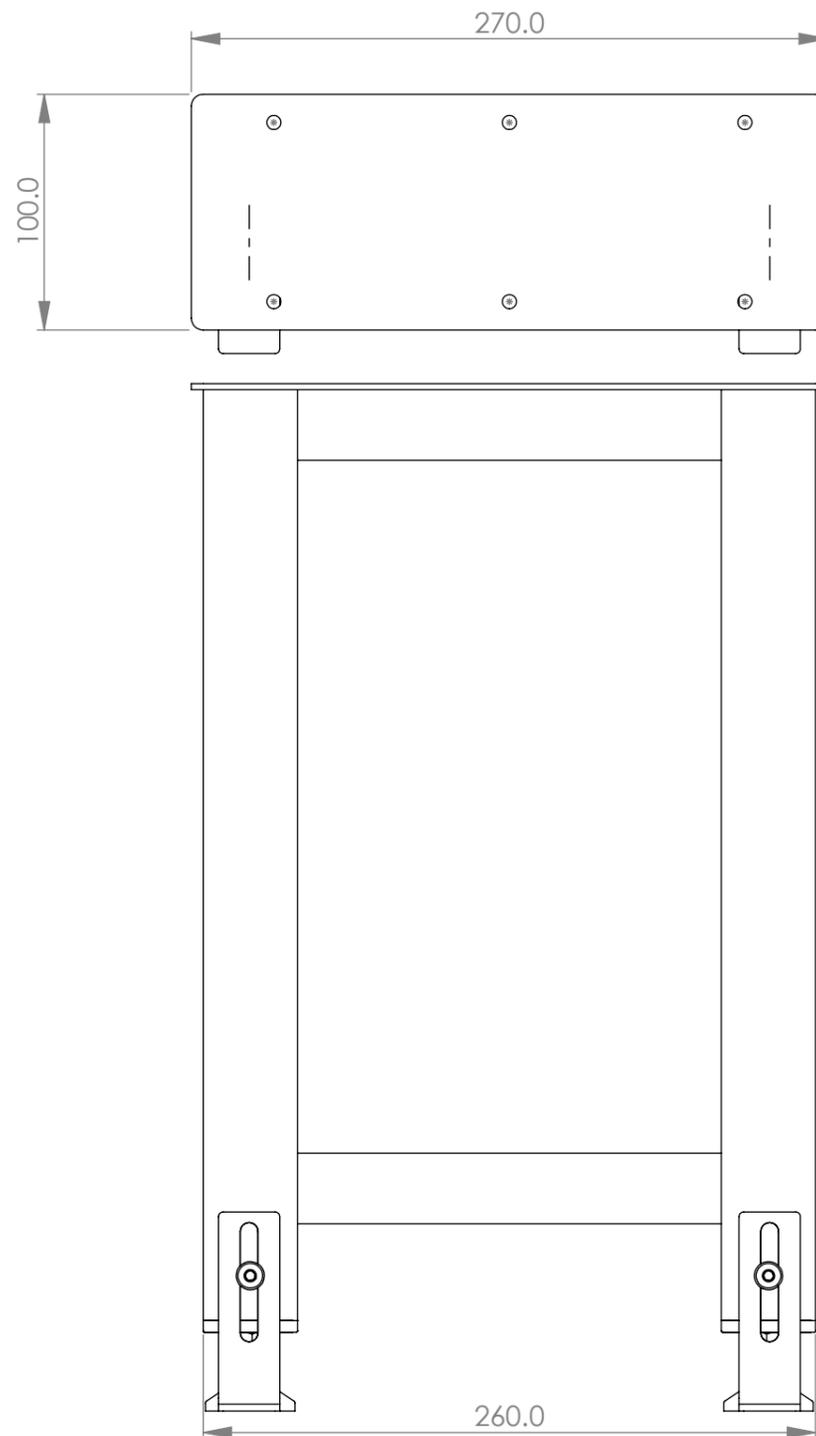
.X = + OR - 0.50MM

.XX = + OR - 0.25MM

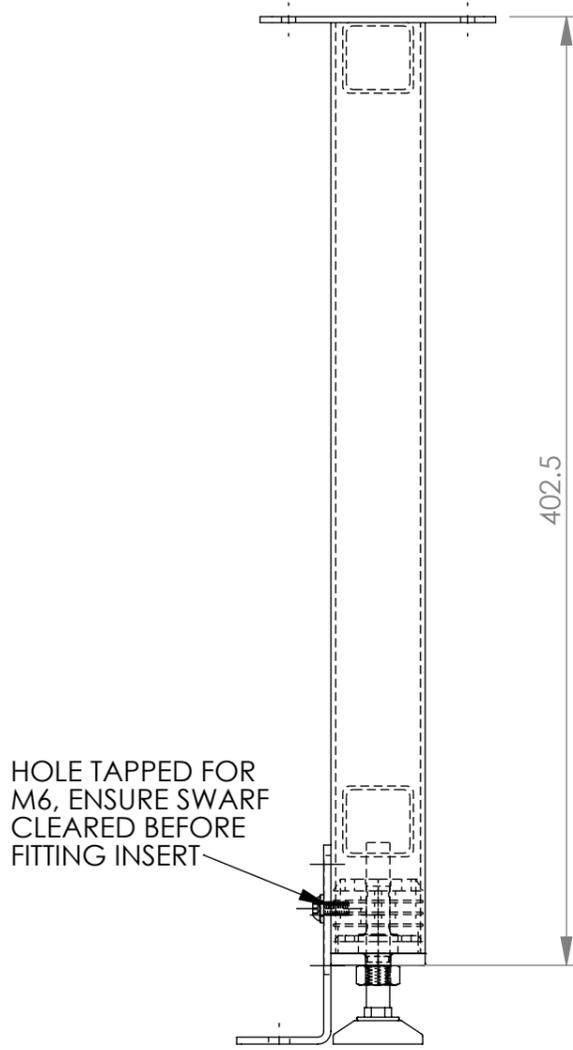
.XXX = + OR - 0.10MM

HOLES = + OR - 0.1MM

**REMOVE ALL BURRS
& SHARP EDGES**



ENSURE HOLE IS TAPPED AND SWARF CLEARED BEFORE INSERT IS FITTED



THIS DRAWING IS FOR CUSTOMER APPROVAL ONLY - DO NOT MANUFACTURE

	Name	Date
Drawn By	JPW	17/04/2024
Amended by	JPW	22/04/2024
Approved by	DP	22/04/2024
Change Note No	NEW DRAWING	
Used On		
Scale	1:3	
Material	SEE BOM	
Finish	RAL9006	
TITLE	FULL ASSY	
DWG NO	FUSBB	ISS 1

SHEET 1 OF 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FUSBB-1 WELDED ASSEMBLY	WELDED ASSEMBLY	1
2	F670 M6 A Washer	M6 A Washer	2
3	F2357	M6 X 12 SKT BUTTON HEAD BZP	2
4	FUSBB-8	CORNER BRACKET	2
5	S3828	38MM BASE DIA M10 X 80 NON TILT ADJUSTER - FSB38 / 10030H	2
6	F862	M10 FULL NUT BZP	2
7	S3827	40 x 40 x1.5-2.0 x M10 BLACK NYLON INSERT METAL THREAD - BZQ400 / 152010	2